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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING**GHS product identifier****Product Name** ULTEM™ 1010 Model Material**Other means of identification****SSYS Part Number** 400641-0001**Synonyms** Polyetherimide (PEI)**Recommended use of the chemical and restrictions on use****Recommended Use** Additive manufacturing**Uses advised against** No information available**Supplier's details****Supplier Address**Stratasys Inc
7665 Commerce Way
Eden Prairie, MN
55344
TEL: 1(952) 937 3000**Emergency telephone number****Emergency Telephone Number** 1(952) 937 3000
+49 722 97772281 - Global - English language response
+1 978 495 5580 - USA - Multi lingual response**2. HAZARDS IDENTIFICATION****Classification**

This chemical is not considered hazardous according to the OSHA Hazard Communication Standard 2012 (29 CFR 1910.1200).

GHS Label elements, including precautionary statements**Emergency Overview****Signal Word** None

The product contains no substances which at their given concentration are considered to be hazardous to health

Appearance Various. **Physical State** Solid (compressed). **Odor** None.**Precautionary Statements****Prevention**

- None

General Advice

- None

Storage

- None

Disposal

- None

Hazard Not Otherwise Classified (HNOC)

Not applicable.

Other information

100% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms Polyetherimide (PEI)

Chemical Name	CAS-No	Weight %	Trade secret
1,3-Isobenzofurandione, 5,5'-[(1-methylethylidene)bis(4,1-phenyleneoxy)]bis -, polymer with 1,3-benzenediamine	61128-46-9	>97	*
Colorants	-	<3	*

Only non-hazardous and/or USP Class VI colorants are used. No leachable/extractable or heavy metal colorants are used. Some of the colorants, such as titanium dioxide and carbon black, have dust hazards. These hazards are not germane as the colorants are encapsulated in a fully reacted polymer.

**The exact percentage (concentration) of composition has been withheld as a trade secret.*

4. FIRST AID MEASURES

Description of necessary first-aid measures

Eye Contact	Rinse thoroughly with plenty of water, also under the eyelids. If symptoms persist, call a physician.
Skin Contact	Wash off with water. If molten polymer contacts the skin, cool rapidly with cold water. Do not attempt to peel cured polymer from skin. Removal of solidified molten material from skin requires medical assistance.
Inhalation	Move to fresh air. If symptoms persist, call a physician.
Ingestion	Drink plenty of water. Do NOT induce vomiting. If symptoms persist, call a physician.

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects No information available.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Water. Dry powder. Foam. Carbon dioxide (CO₂).

Unsuitable Extinguishing Media No information available.

Specific Hazards Arising from the Chemical

Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Hydrogen cyanide.

Explosion Data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge

None.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protective equipment. Ensure adequate ventilation.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Handle in accordance with good industrial hygiene and safety practice. Wear personal protective equipment. Ensure adequate ventilation. Prevent contact with molten product. Do not eat, drink or smoke when using this product. Do not take internally. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep tightly closed in a dry and cool place.

Incompatible Products Strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Measures Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/Face Protection Safety glasses with side-shields. For handling molten material, use of a faceshield is recommended.

Skin and Body Protection When handling hot material, use heat resistant gloves.
Respiratory Protection No protective equipment is needed under normal use conditions.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Solid (compressed).	Appearance	Various.
Odor	None.	Odor Threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks/ - Method</u>
pH	No data available	None known
Melting Point/Range	No data available	None known
Boiling Point/Boiling Range	No data available	None known
Flash Point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limits in Air		
upper flammability limit	No data available	
lower flammability limit	No data available	
Vapor Pressure	No data available	None known
Vapor Density	No data available	None known
Specific Gravity	No data available	None known
Water Solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient: n-octanol/water	No data available	None known
Autoignition Temperature	No data available	None known
Decomposition Temperature	No data available	None known
Viscosity	No data available	None known
Flammable Properties	Not flammable	
Explosive Properties	No data available	
Oxidizing Properties	No data available	
<u>Other information</u>		
VOC Content (%)	No data available	

10. STABILITY AND REACTIVITY

Reactivity

No data available.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to avoid

Incompatible products.

Incompatible materials

Strong oxidizing agents.

Hazardous decomposition products

Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Exposure to volatiles released during hot processing may cause respiratory tract irritation
Eye Contact	Contact with eyes may cause irritation.
Skin Contact	Contact with molten material will cause thermal burns.
Ingestion	Not an expected route of exposure. Ingestion may cause stomach discomfort.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects and also chronic effects from short and long term exposure

Sensitization No information available.
Mutagenic Effects No information available.
Carcinogenicity Contains no ingredients above reportable quantities listed as a carcinogen.

Reproductive Toxicity No information available.
STOT - single exposure No information available.
STOT - repeated exposure No information available.
Target Organ Effects Eyes. Skin.
Aspiration Hazard No information available.

Numerical measures of toxicity - Product

Acute Toxicity 100% of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants

Persistence and Degradability No information available.

Bioaccumulation No information available.

Other Adverse Effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods Dispose of in accordance with federal, state, and local regulations

Contaminated Packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

DOT Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL	Not determined

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	No
Chronic Health Hazard	No
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated by state right-to-know regulations.

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA	Health Hazard 1	Flammability 0	Instability 0	Physical and Chemical Hazards -
HMIS	Health Hazard 1	Flammability 0	Physical Hazard 0	Personal Protection X

Prepared By	Product Stewardship 23 British American Blvd. Latham, NY 12110 1-800-572-6501
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General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet