

**Safety data sheet**  
according to 1907/2006/EC, Article 31

Printing date 20.08.2014

Version number 2

Revision: 20.08.2014

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

· **Date of compilation:** 20.08.2014

· **1.1 Product identifier**

· **Trade name:** ULTEM® 1010 Model

· **CAS Number:**

61128-46-9

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

· **Application of the substance / the preparation:** Filament for Stratasys® Inc. FDM™ modeler

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer / Supplier:**

Stratasys, Inc.

7665 Commerce Way

Eden Prairie, MN 55344

USA

Tel +1 952 937 3000

Fax +1 952 937 0070

For information in Europe contact:

C.S.B. GmbH

Düsseldorfer Straße 113

D-47809 Krefeld

Germany

Tel.: +49-2151-6520860

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E-Mail: [info@csb-online.de](mailto:info@csb-online.de)

· **E-mail address of the competent person responsible for the Safety Data Sheet:** [sdb@csb-online.de](mailto:sdb@csb-online.de)

· **Informing department:** Product safety department

· **1.4 Emergency telephone number:** As above or next toxicological information centre.

**SECTION 2: Hazards identification**

· **2.1 Classification of the substance or mixture**

· **Classification according to Regulation (EC) No 1272/2008**

The substance is not classified according to the CLP regulation.

· **Classification according to Directive 67/548/EEC or Directive 1999/45/EC Void**

· **2.2 Label elements**

· **Labelling according to Regulation (EC) No 1272/2008 Void**

· **Hazard pictograms Void**

· **Signal word Void**

· **Hazard statements Void**

· **2.3 Other hazards void**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

**SECTION 3: Composition/information on ingredients**

· **3.1 Chemical characterization: Substances**

· **CAS No. Designation:**

61128-46-9 polyetherimide

· **Identification number(s):** void, polymer

**SECTION 4: First aid measures**

· **4.1 Description of first aid measures**

· **General information:** Remove contaminated clothing.

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**· After inhalation:***Supply fresh air; consult doctor in case of symptoms.**After inhalation of decomposition products, remove the affected person to a source of fresh air and keep calm. Provide medical aid.***· After skin contact:***Wash with soap and water.**If skin irritation continues, consult a doctor.**After contact with the molten product, cool rapidly with cold water.**Do not pull solidified product away from the skin.**Call a doctor immediately.***· After eye contact:***Rinse opened eye for several minutes under running water. If symptoms persist, consult doctor.**Remove contact lenses, if present and easy to do.***· After swallowing:***Rinse out mouth and then drink plenty of water.**In case of persistent symptoms consult doctor.***· 4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.**· 4.3 Indication of any immediate medical attention and special treatment needed** symptomatic treatment**SECTION 5: Firefighting measures****· 5.1 Extinguishing media****· Suitable extinguishing agents***Water haze**Water spray jet***· For safety reasons unsuitable extinguishing agents***Carbon dioxide**Extinguishing powder.**Lack of cooling capacity may permit re-ignition.***· 5.2 Special hazards arising from the substance or mixture***Carbon monoxide (CO) and Carbon dioxide (CO<sub>2</sub>)**Nitrogen oxides (NO<sub>x</sub>)**Burning produces harmful and toxic fumes.**Hydrocarbons***· 5.3 Advice for firefighters****· Protective equipment:** *Wear self-contained breathing apparatus.***· Additional information***Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.***SECTION 6: Accidental release measures****· 6.1 Personal precautions, protective equipment and emergency procedures***Ensure adequate ventilation.**Avoid causing dust.**Remove all ignition sources.**Do not breathe dust.**Avoid contact with skin and eyes.**Danger of slipping on leaked/spilled product.***· 6.2 Environmental precautions:** *Do not allow product to reach sewage system or water bodies.***· 6.3 Methods and material for containment and cleaning up:***Ensure adequate ventilation.**Collect mechanically.**Send for recovery or disposal in suitable containers.*

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- **6.4 Reference to other sections**  
See Section 8 for information on personal protection equipment.

### **SECTION 7: Handling and storage**

- **7.1 Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of dust.  
If dust/smoke is developed, avoid breathing dust/smoke.  
Avoid prolonged or repeated skin contact.  
Avoid contact with eyes.  
Make sure that all applicable workplace limits are observed.  
Avoid contact with hot product.
- **Information about protection against explosions and fires:**  
Keep ignition sources away - Do not smoke.  
Protect from heat.  
Protect against electrostatic charges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and containers:**  
Observe all local and national regulations for storage of water polluting products.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**  
Store container in a well ventilated position.  
Store in cool, dry conditions in well sealed containers.  
Protect from heat and direct sunlight.
- **7.3 Specific end use(s)** No further relevant information available.

### **SECTION 8: Exposure controls/personal protection**

- **Additional information about design of technical systems:** No further data; see item 7.
- **8.1 Control parameters**
- **Components with critical values that require monitoring at the workplace:**  
Observe all workplace limits for dust.
- **Additional information:** The lists that were valid during the compilation were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment**
- **General protective and hygienic measures**  
Keep away from foodstuffs, beverages and food.  
Do not eat, drink or smoke while working.  
Do not breathe dust.  
Avoid close or long term contact with the skin.  
Avoid contact with the eyes.  
Wash hands during breaks and at the end of the work.
- **Breathing equipment:**  
If all workplace limits are observed and good ventilation is ensured, no special precautions necessary.
- **Protection of hands:**  
No chemical-protective gloves required.  
Sıcak / Erimiş ürünü tutarken ısıya dayanıklı eldiven kullanın.
- **Eye protection:** Safety glasses

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· **Body protection:** Wear heat-resistant protective clothing when handling hot/molten product.

### SECTION 9: Physical and chemical properties

#### · 9.1 Information on basic physical and chemical properties

##### · General Information

##### · Appearance:

· <b>Form:</b>	solid
· <b>Colour:</b>	different according to colour
· <b>Smell:</b>	nearly odourless
· <b>Odour threshold:</b>	no data available

· **pH-value:** not applicable

##### · Change in condition

· <b>Melting point/Melting range:</b>	not applicable
· <b>Boiling point/Boiling range:</b>	no data available

· **Flash point:** no data available· **Inflammability (solid, gaseous)** no data available

##### · Ignition temperature:

· **Decomposition temperature:** no data available· **Self-inflammability:** Product is not selfigniting.· **Danger of explosion:** Product is not explosive.

##### · Critical values for explosion:

· <b>Lower:</b>	not determined
· <b>Upper:</b>	not determined

· **Oxidizing properties** not applicable· **Vapor pressure:** negligible

· <b>Density at 20 °C:</b>	> 1 g/cm <sup>3</sup>
· <b>Relative density at 20 °C</b>	> 1 (H <sub>2</sub> O = 1)
· <b>Vapour density (AIR = 1):</b>	not determined
· <b>Evaporation rate</b>	negligible

##### · Solubility in / Miscibility with

· **Water:** insoluble· **Partition coefficient (n-octanol/water):** not determined

##### · Viscosity:

· <b>dynamic:</b>	not applicable
· <b>kinematic:</b>	not applicable

· **9.2 Other information** No further relevant information available.

### SECTION 10: Stability and reactivity

· **10.1 Reactivity** not determined· **10.2 Chemical stability**· **Thermal decomposition / conditions to be avoided:**

Avoid impact, friction, heat, sparks, electrostatic charges.

To avoid thermal decomposition do not overheat.

· **10.3 Possibility of hazardous reactions** No dangerous reactions known.· **10.4 Conditions to avoid** No further relevant information available.

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- **10.5 Incompatible materials:** Alkaline materials
- **10.6 Hazardous decomposition products:**  
Carbon monoxide (CO) and Carbon dioxide (CO<sub>2</sub>)  
Nitrogen oxides (NO<sub>x</sub>)  
Hydrocarbons

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

Oral	LD50	> 5000 mg/kg (rat)
Dermal	LD50	> 2000 mg/kg (rabbit)

- **Primary irritant effect:**
- **on the skin:** Dust particles may mechanically irritate the skin.
- **on the eye:** Dust particles may mechanically irritate the eye.
- **Subacute to chronic toxicity:** no data available
- **Additional toxicological information:**  
When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.
- **Sensitisation** No sensitizing effect known.
- **Repeated dose toxicity** not classified
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**  
According to present knowledge no CMR-effects known.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **Degree of elimination:** no data available
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Do not allow product to reach ground water, water bodies or sewage system.  
Water hazard class 1 (Self-assessment): slightly hazardous for water
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation** Disposal must be made according to official regulations.
- **European waste catalogue:**  
Waste disposal key numbers from EWC have to be assigned depending on origin and processing. For that reason waste disposal key numbers different from that listed below may be possible.

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- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

### SECTION 14: Transport information

- |  |  |
|--|--|
| · <b>14.1 UN-Number</b><br>· <b>ADR, IMDG, IATA</b>                                    | Void   |
| · <b>14.2 UN proper shipping name</b><br>· <b>ADR, IMDG, IATA</b>                      | Void   |
| · <b>14.3 Transport hazard class(es)</b><br>· <b>ADR, IMDG, IATA</b><br>· <b>Class</b> | Void   |
| · <b>14.4 Packing group</b><br>· <b>ADR, IMDG, IATA</b>                                | Void   |
| · <b>14.5 Environmental hazards:</b><br>· <b>Marine pollutant:</b>                     | NO   |
| · <b>14.6 Special precautions for user</b>   | Not applicable.                                      |
| · <b>14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>  | Not applicable.                                      |
| · <b>Transport/Additional information:</b>   | Not dangerous according to the above specifications. |
| · <b>UN "Model Regulation":</b>  | -  |

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **National regulations**
- **Decree to be applied in case of technical fault:** Directive 96/82/EC does not apply.
- **Water hazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing MSDS:**  
C.S.B. GmbH                      Phone: +49 - 2151 - 652086-0  
Düsseldorfer Str. 113          Fax: +49 - 2151 - 652086-9  
47809 Krefeld / Germany
- **Abbreviations and acronyms:**  
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)  
IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)  
ICAO: International Civil Aviation Organization  
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)  
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
IATA: International Air Transport Association  
GHS: Globally Harmonized System of Classification and Labelling of Chemicals

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CAS: Chemical Abstracts Service (division of the American Chemical Society)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent

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