

*****Section 1 - IDENTIFICATION*****

Material Name: OBJET TANGOPLUS FLX930

Chemical Family

acrylic compounds

Recommended Use

This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited.

Restrictions on Use

None known.

Manufacturer Information

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*****Section 2 - HAZARDS IDENTIFICATION*****

Classification in accordance with 29 CFR 1910.1200

Skin Corrosion / Irritation, Category 2
Eye Damage / Irritation, Category 2A
Skin sensitizer, Category 1
Specific Target Organ Toxicity - Single Exposure, Category 3 (respiratory system)
Hazardous to the Aquatic Environment - Chronic Hazard, Category 3

GHS LABEL ELEMENTS

Symbol(s)



Signal Word

WARNING

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In Compliance with Regulation
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Hazard Statement(s)

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May cause respiratory irritation
Harmful to aquatic life with long lasting effects.

Precautionary Statement(s)

Prevention

Avoid breathing vapor or mist. Wear protective gloves/clothing and eye/face protection. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Use only outdoors or in a well-ventilated area. Avoid release to the environment.

Response

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before re-use. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Storage

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Dispose in accordance with all applicable regulations.

Hazard(s) Not Otherwise Classified

None known.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component	Percent
--	2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester	<70
5888-33-5	Isobornyl acrylate	<25
--	Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-	<2
100-51-6	Benzyl alcohol	<0.5
52408-84-1	Acrylic acid ester	<0.3
138-86-3	Dipentene	<0.1
123-92-2	Isoamyl acetate	<0.1
5392-40-5	Citral	<0.1
106-24-1	Geraniol	<0.01
128-37-0	2,6-Di-tert-butyl-p-cresol	<0.01

Additional Information

Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited. The liquid within the cartridges is considered hazardous, and the SDS has been prepared in case of exposure to the liquid.

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Section 4 - FIRST AID MEASURES

Description of Necessary Measures

Inhalation

If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.

Skin

IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion

If swallowed, get medical attention.

Most Important Symptoms/Effects

Acute

respiratory tract irritation, skin irritation, eye irritation, allergic skin reaction

Delayed

allergic skin reaction

Indication of Immediate Medical Attention and Special Treatment

If adverse effects occur, treat symptomatically and supportively.

Section 5 - FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing agents appropriate for surrounding fire. Class B fires: Use carbon dioxide (CO₂), regular dry chemical (sodium bicarbonate), regular form (Aqueous Film Forming Foam-AFFF), or water spray to cool containers.

Unsuitable Extinguishing Media

None known.

Specific Hazards Arising from the Chemical

Slight fire hazard.

Hazardous Combustion Products

Combustion: oxides of carbon, oxides of nitrogen, oxides of phosphorus

Fire Fighting Measures

Move container from fire area if it can be done without risk. Cool containers with water spray until well after the fire is out. Keep unnecessary people away, isolate hazard area and deny entry. Keep out of water supplies and sewers. Avoid inhalation of material or combustion by-products.

Special Protective Equipment and Precautions for Firefighters

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure. Avoid inhalation of material or combustion by-products.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8.

Methods and Materials for Containment and Cleaning Up

Collect spilled material with an inert absorbent such as sand or vermiculite. Place in properly labeled closed container. Flush area with water to remove trace residue. Avoid release to the environment.

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Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Avoid breathing vapor or mist. Wear protective gloves/clothing and eye/face protection. Contaminated work clothing should not be allowed out of the workplace. Wash thoroughly after handling.

Conditions for Safe Storage, including any Incompatibilities

Store in accordance with all current regulations and standards. Store between 15 °C and 25 °C. Shipment temperature (up to 5 weeks) is -20 °C to 50 °C. Store in a combustible storage area away from heat and open flame. Store in a cool, dry place. Avoid direct sunlight. Keep in the dark. Keep separated from incompatible substances.

Incompatibilities Not applicable under normal conditions of use and storage.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

Isoamyl acetate (123-92-2)

ACGIH: 50 ppm TWA

100 ppm STEL

NIOSH: 100 ppm TWA; 525 mg/m³ TWA

1000 ppm IDLH

Europe: 50 ppm TWA; 270 mg/m³ TWA

100 ppm STEL; 540 mg/m³ STEL

OSHA (US): 100 ppm TWA; 525 mg/m³ TWA

Mexico: 100 ppm TWA LMPE-PPT; 525 mg/m³ TWA LMPE-PPT

125 ppm STEL [LMPE-CT]; 655 mg/m³ STEL [LMPE-CT]

Citral (5392-40-5)

ACGIH: 5 ppm TWA (inhalable fraction and vapor)

Skin - potential significant contribution to overall exposure by the cutaneous route

2,6-Di-tert-butyl-p-cresol (128-37-0)

ACGIH: 2 mg/m³ TWA (inhalable fraction and vapor)

NIOSH: 10 mg/m³ TWA

Mexico: 10 mg/m³ TWA LMPE-PPT

20 mg/m³ STEL [LMPE-CT]

Component Analysis

There are no biological limit values for any of this product's components.

Appropriate Engineering Controls

Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits.

Individual Protection Measures, such as Personal Protective Equipment

Eyes/Face Protection

Eye protection not required under normal conditions. Chemical goggles or safety glasses with side shields should be worn when handling a damaged cartridge.

Skin Protection

Protective clothing is not required under normal conditions. Wear neoprene or nitrile impervious gloves when handling damaged cartridge. Wash contaminated clothing before reuse.

Glove Recommendations

Wear neoprene or nitrile impervious gloves when handling damaged cartridge.

Respiratory Protection

Respiratory protection is not generally needed when using this product.

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Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid	Appearance:	ink cartridge containing yellowish liquid ink
Color:	yellowish	Physical Form:	liquid
Odor:	characteristic odor	Odor Threshold:	Not available
pH:	Not applicable	Melting Point:	Not available
Boiling Point:	Not available	Decomposition:	Not available
Flash Point:	>100 °C	Evaporation Rate:	Not available
LEL:	Not available	UEL:	Not available
Vapor Pressure:	Not available	Vapor Density (air = 1):	Not available
Density:	Not available	Specific Gravity (water = 1):	Not available
Water Solubility:	Not available	Coeff. Water/Oil Dist:	Not available
Auto Ignition:	Not available	Viscosity:	Not available
Volatility:	Not available		

Other Property Information

Section 10 - STABILITY AND REACTIVITY

Reactivity

Heating may cause a fire

Chemical Stability

Store between 15 C and 25 C. Uncured ink will polymerize on exposure to light or heat rendering the product unusable. However, this reaction is not considered hazardous.

Possibility of Hazardous Reactions

Uncured ink will polymerize on exposure to light.

Conditions to Avoid

Avoid exposure to heat and light.

Incompatible Materials

Not applicable under normal conditions of use and storage.

Hazardous Decomposition

Combustion: oxides of carbon, oxides of nitrogen, oxides of phosphorus

Section 11 - TOXICOLOGICAL INFORMATION

Acute and Chronic Toxicity

No hazard is expected from the normal use of this product. While unlikely, uncured ink may leak from damaged ink cartridges and cause skin and eye irritation. Contact with skin may cause tingling sensation or skin irritation.

Contact with eyes may cause eye irritation, inflammation, or eye damage.

Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Benzyl alcohol (100-51-6)

Dermal LD50 Rabbit 2 g/kg; Inhalation LC50 Rat 8.8 mg/L 4 h; Oral LD50 Rat 1230 mg/kg

Citral (5392-40-5)

Dermal LD50 Rabbit 2250 mg/kg; Oral LD50 Rat 4950 mg/kg

2,6-Di-tert-butyl-p-cresol (128-37-0)

Dermal LD50 Rat >2000 mg/kg; Oral LD50 Rat 890 mg/kg

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Geraniol (106-24-1)

Dermal LD50 Rabbit >5 g/kg; Oral LD50 Rat 3600 mg/kg

Acute Toxicity Level

Benzyl alcohol (100-51-6)

Moderately Toxic: inhalation, dermal absorption, ingestion

Dipentene (138-86-3)

Moderately Toxic: inhalation, ingestion

Isoamyl acetate (123-92-2)

Non Toxic: ingestion

Citral (5392-40-5)

Moderately Toxic: ingestion

Slightly Toxic: dermal absorption

2,6-Di-tert-butyl-p-cresol (128-37-0)

Moderately Toxic: ingestion

Geraniol (106-24-1)

Moderately Toxic: ingestion

Information on Likely Routes of Exposure

Inhalation

May cause respiratory irritation

Ingestion

No hazard is expected from the normal use of this product.

Skin Contact

May cause irritation. May cause an allergic skin reaction.

Eye Contact

May cause irritation.

Immediate Effects

respiratory tract irritation, skin irritation, eye irritation, allergic skin reaction

Delayed Effects

allergic reactions

Medical Conditions Aggravated by Exposure

None known.

Irritation/Corrosivity Data

Contact with uncured ink may cause skin and eye irritation. Inhalation may cause respiratory tract irritation.

Respiratory Sensitization

No data available for the mixture.

Dermal Sensitization

Component data indicate the substance is sensitizing. Uncured ink may cause an allergic response in sensitized individuals.

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Carcinogenicity

Component Carcinogenicity

Citral (5392-40-5)

ACGIH: A4 - Not Classifiable as a Human Carcinogen

2,6-Di-tert-butyl-p-cresol (128-37-0)

ACGIH: A4 - Not Classifiable as a Human Carcinogen

IARC: Supplement 7 [1987]; Monograph 40 [1986] (Group 3 (not classifiable))

DFG: Category 4 (no significant contribution to human cancer)

Mutagenic Data

No data available for the mixture.

Reproductive Effects Data

No data available for the mixture.

Tumorigenic Data

No data available for the mixture.

Additional Data

Uncured ink may polymerize and adhere to tissue.

Specific Target Organ Toxicity - Single Exposure

respiratory system

Specific Target Organ Toxicity - Repeated Exposure

No target organs identified.

Aspiration Hazard

No data available for the mixture.

* * *Section 12 - ECOLOGICAL INFORMATION* * *

Ecotoxicity

Harmful to aquatic life with long lasting effects.

Component Analysis - Aquatic Toxicity

Data may be available for the product or its components (if applicable, see below).

Benzyl alcohol (100-51-6)

Fish: 96 Hr LC50 Pimephales promelas: 460 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: 10 mg/L [static]

Invertebrate: 48 Hr EC50 water flea: 23 mg/L

Citral (5392-40-5)

Algae: 72 Hr EC50 Desmodesmus subspicatus: 16 mg/L; 96 Hr EC50 Desmodesmus subspicatus: 19 mg/L

Invertebrate: 48 Hr EC50 Daphnia magna: 7 mg/L

2,6-Di-tert-butyl-p-cresol (128-37-0)

Algae: 72 Hr EC50 Pseudokirchneriella subcapitata: 6 mg/L; 72 Hr EC50 Desmodesmus subspicatus: >0.42 mg/L

Persistence and Degradability

No data available.

Bioaccumulative Potential

No data available.

Mobility

No data available.

Other Ecological Information

No additional information is available.

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Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose in accordance with all applicable regulations.

Refer to manufacturer/supplier for information on recovery/recycling. Do not landfill. Avoid discharge into drains or surface water. See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations.

Component Waste Numbers

No EPA Waste Numbers are applicable for this product's components.

Section 14 - TRANSPORT INFORMATION

US DOT Information

Not regulated as a hazardous material.

IMDG Information

Not regulated as dangerous goods.

Section 15 - REGULATORY INFORMATION

Component Analysis

U.S. Federal Regulations

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR 370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

Isoamyl acetate (123-92-2)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

SARA 311/312 Hazardous Categories

Acute Health: Yes Chronic Health: Yes Fire: No Pressure: No Reactive: No

U.S. State Regulations

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Benzyl alcohol	100-51-6	No	Yes	Yes	No	Yes
Dipentene	138-86-3	No	No	No	Yes	No
Isoamyl acetate	123-92-2	Yes	Yes	Yes	Yes	Yes
2,6-Di-tert-butyl-p-cresol	128-37-0	Yes	Yes	Yes	Yes	Yes

Not regulated under California Proposition 65

Canada Regulations

This product has been classified in accordance with the criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.

WHMIS CLASSIFICATION: D2B.

Canadian WHMIS Ingredient Disclosure List (IDL)

No components are listed in the WHMIS IDL.

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Component Analysis

Component	CAS	TSCA	DSL	NDSL
2-Propenoic acid, 2-[[[(butylamino)carbonyl]oxy]ethyl ester	--	Yes	No	Yes
Isobornyl acrylate	5888-33-5	Yes	Yes	No
Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-	--	Yes	Yes	No
Benzyl alcohol	100-51-6	Yes	Yes	No
Acrylic acid ester	52408-84-1	Yes	Yes	No
Dipentene	138-86-3	Yes	Yes	No
Isoamyl acetate	123-92-2	Yes	Yes	No
Citral	5392-40-5	Yes	Yes	No
2,6-Di-tert-butyl-p-cresol	128-37-0	Yes	Yes	No
Geraniol	106-24-1	Yes	Yes	No

* * *Section 16 - OTHER INFORMATION* * *

Summary of Changes

New SDS: 1.000

NFPA Ratings: Health: 2 Fire: 1 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; DSL - Domestic Substances List; EIN (EINECS) - European Inventory of Existing Commercial Chemical Substances; ELN (ELINCS) - European List of Notified Chemical Substances; EPA - Environmental Protection Agency; IARC - International Agency for Research on Cancer; IMDG - International Maritime Dangerous Goods; Kow - Octanol/water partition coefficient; LEL - Lower Explosive Limit; NFPA - National Fire Protection Agency; NTP - National Toxicology Program; OSHA - Occupational Safety and Health Administration; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act; TWA - Time Weighted Average; UEL - Upper Explosive Limit

Other Information

The information in this safety data sheet is based on data and samples provided to a third party SDS author. The sheet was written to the best of our ability and according to the state of knowledge at that time. The safety data sheet only constitutes a guideline for the safe handling, use, consumption, storage, transport and disposal of the substances/preparations/mixtures mentioned in this safety data sheet. New safety data sheets are written from time to time. Only the most recent versions may be used. Unless indicated otherwise word for word on the safety data sheet, the information does not apply to substances/preparations/mixtures in purer form, mixed with other substances or in processes. The safety data sheet offers no quality specification for the substances/preparations/mixtures in question.

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End of Sheet DOC-06128US_C